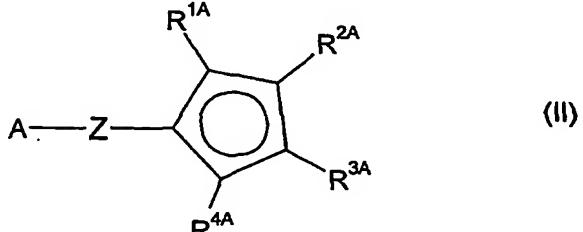


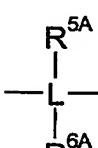
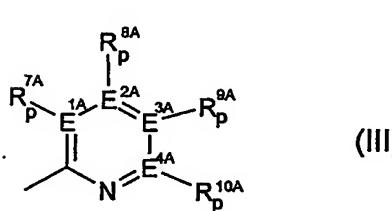
We claim:

1. A copolymer of ethylene with  $\alpha$ -olefins which has a molar mass distribution  $M_w/M_n$  of from 1 to 8, a density of from 0.85 to 0.94 g/cm<sup>3</sup>, a molar mass  $M_n$  of from 10 000 g/mol to 4 000 000 g/mol and a CDBI of less than 50% and in which the side chain branching of the maxima of the individual peaks of the side chain branching distribution is in each case greater than 5 CH<sub>3</sub>/1 000 carbon atoms.
2. A copolymer of ethylene with  $\alpha$ -olefins as claimed in claim 1 which has an at least bimodal side chain branching distribution.
3. A copolymer of ethylene with  $\alpha$ -olefins as claimed in claim 1 or 2 which has a molar mass  $M_n$  of from 150 000 g/mol to 1 000 000 g/mol.
4. A copolymer of ethylene with  $\alpha$ -olefins as claimed in any of claims 1 to 3 which has at least one peak in the Crystaf® spectrum of the differential distribution in the range from 15 to 40°C and at least one further peak in the Crystaf® spectrum of the differential distribution in the range from 25 to 80°C.
5. A copolymer of ethylene with  $\alpha$ -olefins as claimed in any of claims 2 to 4 in which the side chain branching distribution is bimodal or trimodal.
6. A process for preparing ethylene copolymers as claimed in any of claims 1 to 5, which comprises polymerizing ethylene with  $\alpha$ -olefins in the presence of the following components:
  - A) at least one monocyclopentadienyl complex comprising the structural feature of the formula (Cp-Z-A)Cr (I), where the variables have the following meanings:
 

Cp-Z-A is a ligand of the formula (II)



where

- 5             $R^{1A}-R^{4A}$  are each, independently of one another, hydrogen, C<sub>1</sub>-C<sub>20</sub>-alkyl, C<sub>2</sub>-C<sub>20</sub>-alkenyl, C<sub>6</sub>-C<sub>20</sub>-aryl, alkylaryl having from 1 to 10 carbon atoms in the alkyl part and 6-20 carbon atoms in the aryl part, NR<sup>11A</sup><sub>2</sub>, N(SiR<sup>11A</sup><sub>3</sub>)<sub>2</sub>, OR<sup>11A</sup>, OSiR<sup>11A</sup><sub>3</sub>, SiR<sup>11A</sup><sub>3</sub>, BR<sup>11A</sup><sub>2</sub>, where the organic radicals R<sup>1A</sup>-R<sup>4A</sup> may also be substituted by halogens and where at least two of the vicinal radicals R<sup>1A</sup>-R<sup>4A</sup> are joined to form a five- or six-membered ring, and/or two vicinal radicals R<sup>1A</sup>-R<sup>4A</sup> are joined to form a heterocycle which contains at least one atom from the group consisting of N, P, O and S,
- 10          Z is a bridge between A and Cp having the formula
- 15          
- where  
L is carbon or silicon, preferably carbon,
- 20           $R^{5A}, R^{6A}$  are each hydrogen, C<sub>1</sub>-C<sub>20</sub>-alkyl, C<sub>2</sub>-C<sub>20</sub>-alkenyl, C<sub>6</sub>-C<sub>20</sub>-aryl, alkylaryl having from 1 to 10 carbon atoms in the alkyl part and 6-20 carbon atoms in the aryl part or SiR<sup>11A</sup><sub>3</sub>, where the organic radicals R<sup>5A</sup> and R<sup>6A</sup> may also be substituted by halogens and R<sup>5A</sup> and R<sup>6A</sup> may also be joined to form a five- or six-membered ring,
- 25          A is  
30          
- where  
 $E^{1A}-E^{4A}$  are each carbon or nitrogen,
- 35           $R^{7A}-R^{10A}$  are each, independently of one another, hydrogen, C<sub>1</sub>-C<sub>20</sub>-alkyl, C<sub>2</sub>-C<sub>20</sub>-alkenyl, C<sub>6</sub>-C<sub>20</sub>-aryl, alkylaryl having from 1 to 10 carbon atoms in the alkyl part and 6-20 carbon atoms in the aryl part or SiR<sup>11A</sup><sub>3</sub>, where the organic radicals R<sup>7A</sup>-R<sup>10A</sup> may also bear halogens or nitrogen or further C<sub>1</sub>-C<sub>20</sub>-alkyl groups, C<sub>2</sub>-C<sub>20</sub>-alkenyl groups, C<sub>6</sub>-C<sub>20</sub>-aryl groups, alkylaryl groups having from 1 to 10 carbon atoms in the alkyl part and 6-20 carbon atoms in the aryl part or SiR<sup>11A</sup><sub>3</sub> as substituents and two

vicinal radicals  $R^{7A}$ - $R^{10A}$  or  $R^{7A}$  and  $Z$  may also be joined to form a five- or six-membered ring,

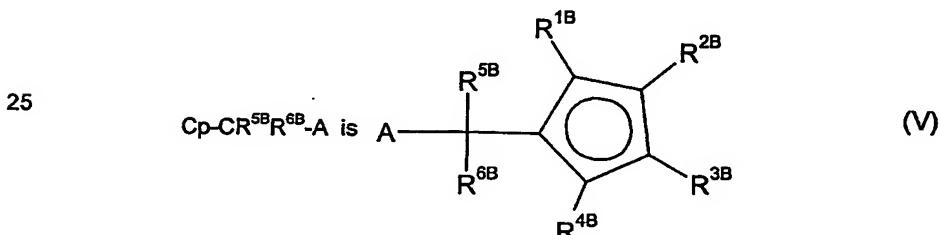
5             $R^{11A}$  are each, independently of one another, hydrogen, C<sub>1</sub>-C<sub>20</sub>-alkyl, C<sub>2</sub>-C<sub>20</sub>-alkenyl, C<sub>6</sub>-C<sub>20</sub>-aryl, alkylaryl having from 1 to 10 carbon atoms in the alkyl part and 6-20 carbon atoms in the aryl part and two geminal radicals  $R^{11A}$  may also be joined to form a five- or six-membered ring and

10             $p$  is 0 when E<sup>1A</sup>-E<sup>4A</sup> is nitrogen and is 1 when E<sup>1A</sup>-E<sup>4A</sup> is carbon,

- 15            B) optionally an organic or inorganic support,
- C) optionally one or more activating compounds and
- D) optionally one or more metal compounds containing a metal of group 1, 2 or 13 of the Periodic Table.

7. A catalyst system for olefin polymerization comprising

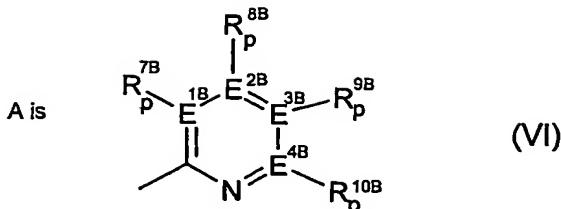
20            A') at least one monocyclopentadienyl complex A') comprising the structural feature of the formula (Cp-CR<sup>5B</sup>R<sup>6B</sup>-A)Cr (IV), where the variables have the following meanings:



30            where

35             $R^{1B}$ - $R^{4B}$  are each, independently of one another, hydrogen, C<sub>1</sub>-C<sub>20</sub>-alkyl, C<sub>2</sub>-C<sub>20</sub>-alkenyl, C<sub>6</sub>-C<sub>20</sub>-aryl, alkylaryl having from 1 to 10 carbon atoms in the alkyl radical and 6-20 carbon atoms in the aryl radical, NR<sup>5A</sup><sub>2</sub>, N(SiR<sup>11B</sup><sub>3</sub>)<sub>2</sub>, OR<sup>11B</sup>, OSiR<sup>11B</sup><sub>3</sub>, SiR<sup>11B</sup><sub>3</sub>, BR<sup>11B</sup><sub>2</sub>, where the organic radicals R<sup>1B</sup>-R<sup>4B</sup> may also be substituted by halogens and two vicinal radicals R<sup>1B</sup>-R<sup>4B</sup> may also be joined to form a five- or six-membered ring,

40             $R^{5B}, R^{6B}$  are each hydrogen or methyl,



5

where  
 $E^{1B}$ - $E^{4B}$  are each carbon or nitrogen,

10       $R^{7B}$ - $R^{10B}$  are each, independently of one another, hydrogen, C<sub>1</sub>-C<sub>20</sub>-alkyl, C<sub>2</sub>-C<sub>20</sub>-alkenyl, C<sub>6</sub>-C<sub>20</sub>-aryl, alkylaryl having from 1 to 10 carbon atoms in the alkyl part and 6-20 carbon atoms in the aryl part or SiR<sup>11B</sup><sub>3</sub>, where the organic radicals R<sup>7B</sup>-R<sup>10B</sup> may also bear halogens or nitrogen or further C<sub>1</sub>-C<sub>20</sub>-alkyl groups, C<sub>2</sub>-C<sub>20</sub>-alkenyl groups, C<sub>6</sub>-C<sub>20</sub>-aryl groups, alkylaryl groups having from 1 to 10 carbon atoms in the alkyl part and 6-20 carbon atoms in the aryl part or SiR<sup>11B</sup><sub>3</sub> as substituents and two vicinal radicals R<sup>7B</sup>-R<sup>10B</sup> may also be joined to form a five- or six-membered ring,

15

20       $R^{11B}$  are each, independently of one another, hydrogen, C<sub>1</sub>-C<sub>20</sub>-alkyl, C<sub>2</sub>-C<sub>20</sub>-alkenyl, C<sub>6</sub>-C<sub>20</sub>-aryl or alkylaryl having from 1 to 10 carbon atoms in the alkyl part and 6-20 carbon atoms in the aryl part and two radicals R<sup>11B</sup> may also be joined to form a five- or six-membered ring,

25      p is 0 when E<sup>1B</sup>-E<sup>4B</sup> is nitrogen and is 1 when E<sup>1B</sup>-E<sup>4B</sup> is carbon,

30      where at least one radical R<sup>7B</sup>-R<sup>10B</sup> is C<sub>1</sub>-C<sub>20</sub>-alkyl, C<sub>2</sub>-C<sub>20</sub>-alkenyl, C<sub>6</sub>-C<sub>20</sub>-aryl, alkylaryl having from 1 to 10 carbon atoms in the alkyl part and 6-20 carbon atoms in the aryl part or SiR<sup>11B</sup><sub>3</sub> and the organic radicals R<sup>7B</sup>-R<sup>10B</sup> may also bear halogens or nitrogen or further C<sub>1</sub>-C<sub>20</sub>-alkyl groups, C<sub>2</sub>-C<sub>20</sub>-alkenyl groups, C<sub>6</sub>-C<sub>20</sub>-aryl groups, alkylaryl groups having from 1 to 10 carbon atoms in the alkyl part and 6-20 carbon atoms in the aryl part or SiR<sup>5C</sup><sub>3</sub> as substituents and two vicinal radicals R<sup>7B</sup>-R<sup>10B</sup> may also be joined to form a five- or six-membered ring or at least one E<sup>1B</sup>-E<sup>4B</sup> is nitrogen,

- B) optionally an organic or inorganic support,
- C) optionally one or more activating compounds and
- D) optionally one or more metal compounds containing a metal of group 1, 2 or 13 of the Periodic Table.

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8. A catalyst system for olefin polymerization as claimed in claim 7, wherein two vicinal radicals R<sup>18</sup>-R<sup>48</sup> in the monocyclopentadienyl complex A') form a fused ring system.
9. A prepolymerized catalyst system comprising a catalyst system as claimed in claim 7 or 8 and linear C<sub>2</sub>-C<sub>10</sub>-1-alkenes polymerized onto it in a mass ratio of from 1:0.1 to 1:200.
- 5 10. The use of a catalyst system as claimed in any of claims 7 to 9 for the polymerization or copolymerization of ethylene with  $\alpha$ -olefins.
- 10 11. A process for preparing ethylene copolymers as claimed in any of claims 1 to 4, which comprises polymerizing ethylene with  $\alpha$ -olefins in the presence of a catalyst system as claimed in any of claims 7 to 9.
12. A process as claimed in claim 11, wherein the polymerization is carried out using, as monomers, a monomer mixture which comprises ethylene and/or C<sub>3</sub>-C<sub>12</sub>-1-alkenes and contains at least 50 mol% of ethylene.
- 15 13. A polymer mixture comprising
  - (E) from 1 to 99% by weight of one or more ethylene copolymers as claimed in any of claims 1 to 5 and
  - (F) from 1 to 99% by weight of a polymer which is different from (E), where the percentages by weight are based on the total mass of the polymer mixture.
- 20 14. A fiber, film or molding comprising an ethylene copolymer as claimed in any of claims 1 to 5.
- 25

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